

2026

The Flexible Packaging Achievement Awards & Innovation Showcase

POUCH3™ CUBOID PACKAGING FORMAT

Sun Centre USA Inc.

Highest Achievement Award

Gold Award - Expanding the
Use of Flexible Packaging

Gold Award - Packaging Excellence



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The Flexible Packaging Achievement Awards & Innovation Showcase

Since 1956, the Flexible Packaging Association (FPA) has proudly hosted the annual Flexible Packaging Achievement Awards Competition, recognizing the innovations and technological advancements that continue to transform the flexible packaging industry. Widely regarded as one of the industry's most prestigious honors, the competition, now in its 70th year, is distinguished by the exceptional quality of its entries, a rigorous and impartial judging process, and broad media recognition of its winners. With its emphasis on emerging technologies, advanced processes, printing excellence, and sustainability, the Achievement Awards Competition stands apart as a benchmark of industry leadership.

FPA is pleased to present the 2026 *Flexible Packaging Achievement Awards & Innovation Showcase*, featuring flexible packaging solutions that address evolving market demands through advancements in materials, graphics, package structures, novel applications, extended shelf life, and sustainability initiatives.

The Achievement Awards section highlights the 28 winning entries, organized by award level: Highest Achievement, Gold, and Silver. Award categories include Expanding the Use of Flexible Packaging; Packaging Excellence; Printing; Shelf Impact; Sustainability; and Technical Innovation. The Innovation Showcase section features all competition entries, presented alphabetically by package name. This year's competition marked a record number of entries, with 108 package entries totaling 360 submissions (several packages were entered into multiple categories).

New for this year, the competition expands its global reach with the introduction of international silver and gold honorees in some categories, further reflecting the worldwide impact and innovation of today's flexible packaging industry.

FPA congratulates this year's award recipients and extends sincere appreciation to all participating companies for their contributions to the 70th annual Flexible Packaging Achievement Awards Competition. Special thanks are also extended to the 2026 judging panel: Fred Crowe, managing partner, Crowe and Associates LLC; Lisa McTigue Pierce, executive editor, *Packaging Digest*; and Dr. Yoorae Noh, assistant professor, Michigan State University School of Packaging.

A comprehensive list of FPA converter, associate, and supporting members is also included.

HIGHEST ACHIEVEMENT AWARD

The Highest Achievement Award is evaluated by the judges as possessing overall packaging excellence and significant attributes in all award categories as well as contributing most to the advancement of the industry.



POUCH3™ CUBOID PACKAGING FORMAT

- Highest Achievement Award
- Gold Award - Expanding the Use of Flexible Packaging
- Gold Award - Packaging Excellence

Manufacturer: Sun Centre USA Inc.
Website: suncentre.us
End-Users/Customers: Lake Michigan Coffee Company and EDC Coffee
Plant: Crystal Lake, IL
Designer/Design Firm: James F. Pease, Sun Centre USA Inc.
Key Suppliers: All State Printing: material and digital printing; APLIX: hook-to-hook closure; Dynamic Solutions Unlimited, LLC: material; MagneClose: closure for self-closing and venting; and Presto Products Company Fresh-Lock® closures: zipper supplier

Description: The patent-pending POUCH3™ Cuboid is a breakthrough in flexible packaging. Its headspace-free, box-like design delivers a truly full pouch while using up to 30% less material than flat-bottom or stand-up pouches. Made from recyclable low-density polyethylene, POUCH3™ supports circular-economy goals with a single-web structure that simplifies production. Fully customizable with handles, zippers, Velcro®, or MagneClose, it can be made in any size or shape. Stackable for efficient carton packing, retail display, expanded branding, and secondary messaging, POUCH3™ reduces waste without compromising performance.

GOLD AWARDS



AUSTRALIAN ORGANIC VANILLA CUSTARD MONO-MATERIAL RETORT SPOUT POUCH

International Gold Award – Packaging Excellence
International Gold Award – Technical Innovation
International Silver Award – Sustainability

Manufacturers: Flavour Makers and Cheerpack Asia Pacific – Australia

Websites: flavourmakers.com.au and cheerpack.com.au

End-User/Customer: The Australian Organic Food Co.

Plant: Grahamvale, Victoria, Australia

Designer/Design Firm: Chris Cester, Flavour Makers

Key Suppliers: Cheerpack Asia Pacific – Australia; Flavour Makers – Australia; Hosokawa Yoko Co., Ltd. – Japan; and Toppan Inc. – Japan

Description: Flavour Makers, Australian Organic Food Co., and Cheerpack Asia Pacific – Australia developed a world-first mono-material retort pouch for vanilla custard. While this looks like a typical spouted pouch, it represents a significant leap forward in mono-material innovation. The mono-material structure of the packaging ensures that the entire package is fully recyclable, and the new cap design uses 20% less plastic compared to the previous version. This thoughtful improvement underscores the companies' commitment to material reduction.



HARRY POTTER™ BUTTERBEER GOLDFISH®

Gold Award – Shelf Impact

Manufacturer: Printpack

Website: printpack.com

End-User/Customer: The Campbell's Company

Plant: Grand Prairie, TX

Designer/Design Firm: Sterling Design – NYC

Key Suppliers: Printpack; SGK Pre-press; and Sterling Design – NYC

Description: Pepperidge Farm® embraced the magic of Harry Potter™ Butterbeer season with exclusive, limited-edition Harry Potter™ Butterbeer Goldfish®. The spellbinding package showcases a rich midnight blue backdrop adorned with shimmering golden Harry Potter™ imagery across the entire bag. With a crimped top closure that shows off the metallized interior, each package is like a small, beautifully wrapped gift impossible to miss on the shelf.



JUST CHILL POWDERED BEVERAGE STAND-UP POUCH

International Gold Award – Printing

Manufacturer: Integrated Plastics Packaging

Website: ipp.ae

End-User/Customer: Just Chill Drinks Co.

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The stand-up pouch for Just Chill powdered beverages showcases superior craftsmanship achieved through high-speed rotogravure printing of two designs in combination, ensuring precision color control and photographic accuracy. The rich backgrounds, highlighted with elegant gold accents, create an upscale aesthetic. Functional features such as precision tear notches, a press-to-close zipper, and a reinforced sealant layer ensure reusability, leak resistance, and durability under high-volume filling—balancing performance and luxury appeal.



KOEZE® CLASSIC MIXED NUTS POUCH

Gold Award – Printing

Manufacturer: Nosco

Website: nosco.com

End-User/Customer: Koeze®

Plant: Pleasant Prairie, WI

Designer/Design Firm: Information not available

Key Suppliers: HP Indigo 20000 Press and ElectroInks; Karlville Thermal Laminator; Nobelus Soft Touch Laminate; and Nosco Packaging Adviser Bill Nimmer

Description: The Classic Mixed Nuts Pouch for Koeze® delivers a refined, tactile experience with strong shelf and e-commerce appeal in the gourmet snack category. This pouch features a 1.5-mil clear film with a high-barrier 3.0-mil ethylene vinyl alcohol layer, laminated with 48-gauge soft touch Karess® film from Nobelus for a luxurious matte finish. A clear window provides product visibility, while vibrant graphics demonstrate the flexibility of digital print. Printed with HP Indigo ElectroInks on an HP Indigo 20000 press and laminated using Karlville thermal technology, the pouch unites protection, premium aesthetics, and performance.

GOLD AWARDS



LEKKERS MINIS STAND-UP POUCH

International Gold Award – Shelf Impact

Manufacturer: Emirates Printing Press, L.L.C.

Website: eppdubai.com

End-User/Customer: Olmec Sweet LLC

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: This Lekkers Minis stand-up pouch is a standout example of high-performance flexible packaging that delivers a premium, multisensory consumer experience. Engineered with a three-layer laminate structure and enhanced by laser scoring, a Velcro® zipper closure, and a registered matte varnish, the pouch is both visually striking and functionally advanced. It offers reclosability, barrier protection, and a bold, premium aesthetic, tailored for modern needs. The structure consists of 20µ Tr. biaxially oriented polypropylene (BOPP) with registered matte plus 18µ metalized BOPP (BCT) plus 60µ LDPE-Tr. with laser scoring and a front zipper.



MI TIERRA TORTILLA STRIPS, 9.9 OZ.

Gold Award – Shelf Impact

Manufacturer: Printpack

Website: printpack.com

End-User/Customer: Barcel

Plant: El Marqués, Querétaro, México

Designer/Design Firm: Barcel

Key Suppliers: Information not available

Description: The three packages comprising the Mi Tierra collection feature a laminated structure made of metallized BOPP with a matte finish, creating an elegant visual experience. The designs showcase elements inspired by Mexico's rich pre-Hispanic iconography and use intricate cultural motifs that celebrate authentic Mexican heritage. Each flavor variant's design maintains collection cohesion while allowing individual product differentiation.



PAPERWAVE AIR CUSHIONS

International Gold Award – Sustainability

Manufacturer: AirWave Packaging Inc.

Website: airwave-packaging.com

End-Users/Customers: Airbus, L'Oréal S.A., Tiffany & Co., and TTI-Milwaukee® Tool

Plant: Indianapolis, IN

Designer/Design Firm: Marc Rapp, AirWave Packaging Indianapolis

Key Suppliers: Comexi: printing press supplier and lamination; FSC-approved 100% recycled-grade paper manufacturer out of Europe (#17); and Siegwirk: biodegradable ink supplier

Description: PaperWave air cushions are an FSC® (C162510)-certified, compostable packaging solution designed to protect a wide range of e-commerce shipments. Made from 100% recycled paper, they deliver high-performance cushioning with substantial environmental benefits. The certified home-compostable sealing layer is an ultra-thin film made from potato starch and a compostable plasticizer. The material composition includes recycled FSC® paper, a potato-starch blend sourced from food-processing waste, biodegradable adhesives, compostable inks, and calcium carbonate as a natural binder. The entire composite is fully compostable and biodegradable within 90 days, even if disposed of improperly or exposed to marine environments. It is available as a cold-water-soluble version, AquaWave, and in over 60 colors through the PRISMA range.

GOLD AWARDS



PEPSICO® DORITOS® FLAMAS® 7- TO 4-COLOR TRANSITION

Gold Award - Printing

Manufacturer: Bryce Corporation

Website: brycecorp.com

End-User/Customer: PepsiCo® Frito-Lay

Plant: Searcy, AR

Designer/Design Firm: Information not available

Key Supplier: Sun Chemical Corporation: inks

Description: Bryce Corporation collaborated with PepsiCo® to transform the Doritos® FLAMAS® packaging from a seven-color expanded gamut to a four-color flexographic printing process. This bold design, featuring vibrant flames and bright colors, was flawlessly reproduced, preserving color integrity and brand identity. The innovative approach pushed the boundaries of color management, reducing ink consumption and improving press efficiency while maintaining the iconic Doritos® look, marking a significant achievement in flexible packaging sustainability.



SMARTSOLVE 3X15 POUCH STOCK

Gold Award - Sustainability

Manufacturer: SmartSolve

Website: smartsolve.com

End-User/Customer: noodees

Plant: Bowling Green, OH

Designer/Design Firm: Katie Borland, noodees

Key Supplier: SmartSolve: pouch stock; and South African personal care brand noodees: collaborated with local form-fill-and-seal suppliers to convert the pouches

Description: Part of SmartSolve's innovative X-Series, the 3X15 pouch stock features a dual-layer construction combining a responsibly sourced paper outer layer with a biodegradable, heat-sealable polyvinyl alcohol inner layer. Designed for dry, single-use applications, this water-soluble technology provides a sustainable alternative to traditional flexible packaging without sacrificing performance. Ideal for household cleaning, agriculture, feminine care, healthcare, and personal care markets, SmartSolve 3X15 enables brands to eliminate single-use plastics and reduce water waste while delivering high-quality, dissolvable packaging that aligns with a commitment to doing daily good.



STREAMONE® PX RECYCLE-READY LIDDING

Gold Award - Packaging Excellence

Gold Award - Technical Innovation

Silver Award - Sustainability

Manufacturer: PAXXUS, Inc.

Website: paxxus.com

End-User/Customer: Information not available

Plant: Addison, IL

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The StreamOne® Px recycle-ready lidding allows pharmaceutical manufacturers to meet sustainability objectives without sacrificing package performance and user experience. Print-receptive polyester film (PET) coextruded with PAXXUS' StreamOne® peelable polyester sealant results in an all-PET structure optimized for advanced recycling and ready to be recycled entirely in the #1 PET recycle stream. With its broad sealing window, mono-material construction, and higher seal strength, the StreamOne® Px lidding features a peelable, child-resistant opening and delivers significant performance and sustainability advantages when paired with an APET blister.



SILVER AWARDS



30% FOOD CONTACT POST-CONSUMER RECYCLED RESIN FOR 5 LBS. AND 10 LBS. POTATO BAGS

Silver Award - Packaging Excellence

Silver Award - Technical Innovation

Manufacturer: Emerald Packaging, Inc.

Website: empack.com

End-Users/Customers: Idaho Package and Wada Farms

Plant: Union City, CA

Designers/Design Firms: Wada Farms and Emerald Packaging, Inc.

Key Suppliers: Commex Corporation: extruder; and Natura PCR, LLC: PCR resin

Description: This innovative packaging material is an unsupported coextruded film containing 30% post-consumer recycled resin—a first in potato packaging. Developed in direct response to Walmart's Project Gigaton initiative, which aims to reduce or avoid 1 billion metric tons of greenhouse gas emissions from the global value chain by 2030, the film demonstrates a major step forward. The challenge was to maintain clarity, seal integrity, and impact resistance while incorporating recycled content. Through advanced resin engineering, the result is a durable, high-performance, and environmentally responsible packaging solution.



BYHEART ANYWHERE PACK

Silver Award - Expanding the Use of Flexible Packaging

Manufacturer: Glenroy, Inc.

Website: glenroy.com

End-User/Customer: ByHeart

Plant: Menomonee Falls, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: ByHeart's Anywhere Pack from Glenroy introduces flexible packaging into an emerging market: infant formula. The flexible packaging combination of both a stickpack and a stand-up pouch stands out on a shelf dominated by rigid canisters. The pre-measured, easy-open stickpacks offer convenience to busy parents and provide ByHeart with a unique packaging solution in a challenging market. The Anywhere Pack exemplifies packaging excellence by merging innovative design, advanced printing, and technical ingenuity while advancing flexible packaging on store shelves.



CABOT® CREAMERY VERMONT SERIOUSLY SHARP CHEDDAR CHEESE, 8 OZ.

Silver Award – Sustainability

Manufacturer: TC Transcontinental Packaging

Website: tctranscontinental.com/en-us/packaging

End-User/Customer: Cabot® Creamery

Plant: Menasha, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The Cabot® Creamery Vermont Seriously Sharp Cheddar Cheese, 8 ounces, features sustainable packaging through the incorporation of post-consumer resin (PCR) content. The 30% PCR and barrier sealant deliver the same high moisture barrier and seal strength required for dairy packaging while supporting a circular plastics economy and reducing greenhouse gas emissions compared with 100% virgin films.



CLEAR CONSCIENCE PET SUPERGRAVY® POUCHES

Silver Award – Shelf Impact

Manufacturer: SunDance

Website: sundanceusa.com

End-User/Customer: Clear Conscience Pet

Plant: Orlando, FL

Designer/Design Firm: Information not available

Key Suppliers: Derprosa™ DL Soft Touch® Prestige: 1.5-mil laminate; North American Press Products: spot UV blanket; and StockPKG Films: clear PET 3 mil

Description: To meet the client's mission to "bring purity, clarity, and joy to every bowl," SunDance created a luxury-feel pouch using Soft Touch® laminate and spot UV to make particular elements shine. The semi-transparent gusset discreetly displays the product, reinforcing the brand's touchstone of "purpose, not pretense" and emphasizing its CleanLabel™ ingredients. The spot UV highlights the product name, company awards, and important use instructions. The zipper allows customers to reseal the product, ensuring every serving is as fresh as the first. SunDance's manufacturing flexibility enabled the client to print multiple designs and SKUs.

SILVER AWARDS



CLUSTERS PEANUT CRUNCH STAND-UP POUCH

Silver Award – Shelf Impact

Manufacturer: Emirates Printing Press, L.L.C.

Website: eppdubai.com

End-User/Customer: Cibo Vita Inc.

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: This premium stand-up pouch has a reclosable zipper and is constructed using a two-ply laminate of machine direction-oriented polyethylene (PE) and white opaque PE. The structure offers excellent stiffness, durability, and shape retention for an upright display. The pouch features reverse and surface printing and is protected with a full matte coating for a refined, soft touch finish.



DETERRA® DRUG DISPOSAL POUCH

Silver Award – Packaging Excellence

Silver Award – Sustainability

Manufacturer: Accredo Packaging Inc.

Website: accredopackaging.com

End-User/Customer: Verde Environmental Technologies, Inc.

Plant: Sugar Land, TX

Designer/Design Firm: David Bertelsman, Accredo Packaging Inc.

Key Suppliers: Accredo Packaging Inc.; Flint Group: inks; Windmoeller & Hoelscher Corporation (W&H): extrusion and flexo press; and Zip-Pak: zipper

Description: Deterra® is an innovative, eco-forward medication disposal pouch and pod system designed to safely neutralize and dispose of unused prescription and over-the-counter drugs—helping prevent misuse and accidental access. Engineered with over 50% bio-based polymer derived from renewable sugarcane ethanol feedstock, the pouch presented a complex challenge: developing a structure that is durable, 100% leak-proof, chemical resistant, and that offers barrier protection while maintaining environmental integrity. Through advanced material science and precision lamination, Deterra® achieves high performance with a reduced carbon footprint—supporting healthcare and corporate sustainability goals and redefining what's possible in responsible flexible packaging.



EARTH SENSE® PRO RECYCLED CONTENT STRETCH HAND FILM

Silver Award – Sustainability

Manufacturer: Amcor Flexibles

Website: amcor.com/afna

End-User/Customer: Information not available

Plant: Tulsa, OK

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: Earth Sense® Pro hand film is a more sustainable solution for manually wrapping pallets to secure and protect goods during transportation and storage. Made with 30% post-consumer recycled and 5% post-industrial recycled content, it reduces reliance on virgin plastic. Its down-gaugeable design minimizes material use, and its lightweight, folded-edge rolls are operator-friendly and damage-resistant—further reducing film waste. The film helps divert plastic waste from landfills and oceans, conserves resources, and requires less energy to produce, lowering its carbon footprint while supporting a circular economy through reuse and recycling.



FAZENDA BLEND COFFEE BAG

International Silver Award – Technical Innovation

Manufacturer: Polymerall Flexible Packaging

Website: polymerall.com

End-User/Customer: Fazenda Coffee Roasters

Plant: Tepanco de López, Puebla, México

Designer/Design Firm: Fazenda Coffee Roasters

Key Suppliers: Information not available

Description: The Fazenda Coffee Blend red bag delivers both elegance and performance. This 12-ounce laminated flat-bottom pouch features a precision one-way valve to preserve freshness and aroma, while its machine direction-oriented polyethylene (PE) and white PE structure ensures strength, barrier protection, and recyclability. The three-color print with sandpaper varnish adds a refined, tactile finish and striking matte-gloss contrast for powerful shelf appeal. Designed for premium coffee presentation, its flat-bottom format offers excellent stability, functionality, and visual sophistication that reflect the blend's superior quality.

SILVER AWARDS



GOLDFISH® HALLOWEEN CHEDDAR FLAVOR WITH GLOW-IN-THE-DARK INK

Silver Award – Shelf Impact

Manufacturer: Printpack

Website: printpack.com

End-User/Customer: The Campbell's Company

Plant: Grand Prairie, TX

Designer/Design Firm: Sterling Design – NYC

Key Suppliers: Printpack; SGK Pre-press; and Sterling Design – NYC

Description: For its Halloween-themed fun-size packages of Goldfish® crackers, Pepperidge Farm® incorporated glow-in-the-dark ink. The signature Goldfish® logo, along with two trick-or-treating ghosts, was enhanced with this special ink treatment. By merging Halloween-themed appeal with engaging functionality, the package creates a memorable experience that delights children and adults alike. It elevates an ordinary snack into an interactive moment and strengthens brand connection through playful innovation.



HERSHEY'S KISSES® POKÉMON® COLLABORATION

Silver Award – Printing

Manufacturer: TC Transcontinental Packaging

Website: tctranscontinental.com/en-us/packaging

End-User/Customer: The Hershey Company

Plant: Catoosa, OK

Designer/Design Firm: Information not available

Key Supplier: TC Transcontinental Packaging

Description: This limited-edition program wraps classic HERSHEY'S KISSES® in approximately 9-micron aluminum foil printed with 151 designs—one for every original Kanto-region Pokémon—while retaining the brand's standard. The artwork is on the underside of the candy, creating a delightful reveal as consumers unwrap each piece, and many cone panels feature a red and white Poké Ball motif, so unwrapping feels like "opening" a Poké Ball. Hershey extended the collectible idea with a collector's case that holds all 151 designs and a Hersheyland online tracker that lets fans log which foils they've "caught." The program was available for a limited time in 10.1-ounce Share and 34.1-ounce Party bags while supplies lasted.



KIND® RECYCLABLE HIGH BARRIER PAPER BAR WRAP

Silver Award – Technical Innovation

Manufacturer: Printpack

Website: printpack.com

End-User/Customer: KIND®/Mars Inc.

Plant: Rhinelander, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The KIND® Recyclable High Barrier Paper Bar Wrap is the first paper bar wrap sold in the U.S. that delivers both performance and sustainability. Developed by Printpack in partnership with KIND®, the structure provides the barrier required to protect nut-based bars while offering consumers a more sustainable disposal option. In addition to the required barrier protection for food safety and quality, the wrapper can be accepted in curbside recycling streams, advancing both packaging functionality and environmental responsibility.



PEPSICO® FRITO-LAY LAY'S® FEST

International Silver Award – Shelf Impact

Manufacturer: Bryce Corporation

Website: brycecorp.com

End-User/Customer: PepsiCo® Frito-Lay

Plant: Searcy, AR

Designer/Design Firm: Information not available

Key Suppliers: Cyber Graphics: plates; and Sun Chemical Corporation: inks

Description: Bryce Corporation collaborated with PepsiCo® on the LAY'S® Fest packaging. It was crafted to maximize shelf impact by using bold, thematic artwork and vibrant color schemes that bring a fresh twist to the traditional Lay's design. Each flavor features a unique visual identity, which adds personality and storytelling to the packaging. The bold colors and dynamic illustrations capture the eye and spark immediate curiosity, bringing fresh energy to the Lay's portfolio and attention in the snack aisle.

SILVER AWARDS



PLANTERS® NUT DUOS PROACTIVE PCR® PAPER TOUCH POUCH

Silver Award – Technical Innovation

Manufacturer: ProAmpac

Website: proampac.com

End-User/Customer: PLANTERS®, a Hormel Foods brand

Plant: Terrebonne, Québec, Canada

Designer/Design Firm: ProAmpac Design & Sample Lab in collaboration with Hormel Foods packaging engineering

Key Supplier: ProAmpac

Description: The PLANTERS® brand partnered with ProAmpac to transition its nut portfolio from a multi-layer conventional stand-up pouch to a package with a tactile paper-touch finish that incorporates up to 15% post-consumer recycled (PCR) content. By combining ProAmpac's ProActive PCR® films with Signature Surfaces® Paper Touch technology, this pouch delivers high oxygen and moisture barriers to protect product freshness and enhance sustainability. Consumers experience the look and feel of natural paper without sacrificing performance, and brands benefit from shelf appeal that emphasizes quality and environmental responsibility. The result is a premium pouch that balances durability, sustainability, and engaging sensory design.



REGENIE'S® PITA BRITTLE

Silver Award – Printing

Manufacturer: GOpak

Website: gopakflexibles.com

End-User/Customer: Regenie's® All Natural Snacks

Plant: Delafield, WI

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: Regenie's® Pita Brittle packaging features bright, inviting colors and eye-catching metallic embellishments that make the brand name shine. Designed for convenience, the resealable zipper on the package of unique, hand-cut pita brittle offers consumers effortless snacking at home or on the go. This packaging, produced by GOpak, perfectly complements the product—bold yet simple, modern yet timeless.



SKIPPY® PEANUT BUTTER INVERTED SQUEEZE PACK

Silver Award - Expanding the Use of Flexible Packaging

Manufacturer: TOPPAN Packaging Americas

Website: packaging.toppan.com

End-User/Customer: Hormel Foods, LLC

Plant: Franklin, OH

Designer/Design Firm: Information not available

Key Suppliers: TOPPAN Packaging Americas; Randy Koteles, Account Development Manager (TOPPAN Packaging Americas); and Joe Gagne, Associate Director of Product Development - Global Flexibles (TOPPAN Packaging Americas)

Description: The Skippy® Inverted Squeeze Pack revolutionizes peanut butter packaging with innovation, convenience, and eye-catching shelf appeal. Its bold blue-and-red color palette, accented with vibrant yellow, ensures instant recognition while reinforcing Skippy's iconic branding. The inverted pouch design is both striking and practical, offering mess-free, easy dispensing that fits on-the-go lifestyles. Crafted with a flex-crack-resistant barrier film, it delivers extended shelf life and durability. The compact, ergonomic format stands out among traditional jars, combining functionality and aesthetic appeal. This breakthrough packaging sets a new standard in flexibility, convenience, and sustainability.



TUSCANY CANDLE® SIMPLY FALL SHRINK SLEEVE

Silver Award - Printing

Manufacturer: Phenix

Website: phenixlabel.com

End-User/Customer: Empire Candle Co.

Plant: Olathe, KS

Designer/Design Firm: Empire Candle Co.

Key Suppliers: ACTEGA: coatings; KURZ: cold foil; Multi-Plastics: 45-micron PET shrink material; and Siegwerk: inks

Description: This shrink sleeve features unique design elements that depart from traditional shrink sleeve methods. The white-backed graphics are applied in specific areas and left void in others to allow the candlelight to show through. Cold foil enhances the brand name. A combination of reticulation varnish and raised varnish is used to bring texture to the candle.



ZABEEL PETS BEEF WITH VEGGIES & EGGS STAND-UP POUCH

International Silver Award - Printing

Manufacturer: Emirates Printing Press, L.L.C.

Website: eppdubai.com

End-User/Customer: Zabeel Pets

Plant: Dubai, United Arab Emirates

Designer/Design Firm: Information not available

Key Suppliers: Information not available

Description: The pet food is presented in a stand-up pouch featuring a convenient zipper and a “D” handle, combining practicality with consumer-friendly design.

ALPINE DEVELOPMENTS:

FEATURING: NEW **OPTIMIZED** MDO
with “Quick-Change” & Ultrasonic Cleaning



NEW ALPINE CAGE
with Integrated
Post-Cooling

AUTOMATIC
Air-Ring

FLEXIBLE PACKAGING INNOVATION SHOWCASE

The Innovation Showcase highlights the 2026 competition entries.
For more information about these packages, visit FlexPack.org.



**ALDI Pure Being®
Cat Food Bag, 3.15 lbs.**
TC Transcontinental Packaging
tctranscontinental.com/en-us/packaging



**Alishaan® Basmati Rice 5-Panel
Pouch, 5 kg (11 lbs.)**
Paharpur 3P
paharpur3p.com



**Amcor HealthCare™ AmSecure™
Rollstock and Thermoformed Tray**
Amcor Flexibles
amcor.com/afna



**Amcor HealthCare™
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**Amfiniti® Shrink Film with
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**AmPrima™ Recycle Ready
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**AUTOBAG® Brand 850HB
Hybrid Bagging System**
Sealed Air Corporation
sealedair.com



Baja Diyafa Seeds Pouch
Emirates Printing Press, L.L.C.
eppdubai.com



bbtips® Stage 7 Diaper Package
Printpack
printpack.com



Beachwaver Co.® Spouted Pouch
Refill for Shampoo and Conditioner
Integrated Plastics Packaging
ipp.ae



Beam Kids All-in-One
Superpowder Pouch
Nosco
nosco.com



Bliss Protein Puffs
Emirates Printing Press, L.L.C.
epdubai.com



BrightFarms® Salad
TOPPAN Packaging Americas
packaging.toppa.com



BUBBLE WRAP® Brand Jiffy®
Embossed Mailers
Sealed Air Corporation
sealedair.com



Cali Seeds® 3D Pouch, 1 kg
Integrated Plastics Packaging
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CALIFORNIA GARDEN™
Himalayan Pink Salt Protein
Nut Crunch Pouch
Emirates Printing Press, L.L.C.
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galas.com.mx



CHEERShapes™ Custom-shaped Spouted Pouch
Cheer Pack North America, LLC
cheerpack.com



Chips Ahoy! Stranger Things Promotional Package
TOPPAN Packaging Americas
packaging.toppan.com



Chiquita® Mango Chunks Bag
PPC Flex
ppcflex.com



Chocolate Abuelita® Paper Wrap
Galas de México S.A. de C.V.
galas.com.mx



CRYOVAC® Brand CT-400 Series 40% PCR Shrink Film
Sealed Air Corporation
sealedair.com



CVT Soft Serve™ Ice Cream Spouted Pouch
ALLIEDFLEX Technologies, Inc.
alliedflex.com



Doritos® Minis® Glow-in-the-Dark Labels
TOPPAN Packaging Americas
packaging.toppan.com



Earthly Grains® Basmati Rice
Stand-up Zipper Pouch with
V-notch, 32 oz.
Paharpur 3P
paharpur3p.com



EcoPour
Morris Packaging
morrispkg.com



egglife® Egg White Wraps
TOPPAN Packaging Americas
packaging.toppan.com



egglife® Power Pasta™
TOPPAN Packaging Americas
packaging.toppan.com



ExfilmPlus® PCR Shrink Film
Intertape Polymer Group
itape.com



**Fake Meats Plant Basics Hearty
Plant Protein Crumbles Pouch**
Nosco
nosco.com



**Ferrara NERDS® Juicy Gummy
Clusters Stand-up Pouch**
Bryce Corporation
brycecorp.com



Ferrero's Fannie May® Mini Pixies®
American Packaging Corporation
americanpackaging.com



Golden Nuts® Packaging
Galas de Mexico S.A. de C.V.
galas.com.mx



**Gotham Greens® Sesame Street®
Leafy Greens Packaging**
TOPPAN Packaging Americas
packaging.toppan.com



**Heart & Steel™ Steel Cut Oat
Granola Stand-up Pouch**
TC Transcontinental Packaging
tctranscontinental.com/en-us/packaging



**HERSHEY'S Salted Snacks SkinnyPop
Original Popcorn, 4.4 oz**
American Packaging Corporation
americanpackaging.com



**Hunter's® Gourmet Organic Flax
Seeds Stand-up Pouch**
Emirates Printing Press, L.L.C.
eppdubai.com



Joker Chips Bag
Emirates Printing Press, L.L.C.
eppdubai.com



**J.R. Watkins™ Hand Soap Stand-up
Spouted Refill Pouch, 828 mL and 1 L**
Paharpur 3P
paharpur3p.com



**KIND® Granola Recyclable
Mono PE Pouch**
TOPPAN Packaging Americas
packaging.toppan.com



**Kirkland Signature
Rotisserie Chicken**
Accredo Packaging Inc.
accredopackaging.com



**KIT KAT® Chunky Mini
Stand-up Pouch**
Emirates Printing Press, L.L.C.
eppdubai.com



**KIT KAT® Minis
Stand-up Pouch**
Emirates Printing Press, L.L.C.
eppdubai.com



**Laffy Taffy® How2Recycle®
Store Drop-off Package**
Bryce Corporation
brycecorp.com



**Leclerc Célébration®
Cookies Packaging**
TOPPAN Packaging Americas
packaging.toppa.com



Liquid I.V.® Energy Multiplier® Packs
PPC Flex
ppcflex.com



Marouf® 3 in 1 Coffee Pouch
Emirates Printing Press, L.L.C.
eppdubai.com



Marouf® Bag with Handle
Emirates Printing Press, L.L.C.
eppdubai.com



Marouf® Gold Instant Coffee Pouch
 Emirates Printing Press, L.L.C.
eppdubai.com



Mars Wrigley
SKITTLES® POP'd Original
 American Packaging Corporation
americanpackaging.com



Mondelēz Oreo Thins Package
 TOPPAN Packaging Americas
packaging.toppan.com



Momo Dumplings Pouch
 Emirates Printing Press, L.L.C.
eppdubai.com



Nature's Path Organic
Love Crunch® Protein Granola
 TC Transcontinental Packaging
tctranscontinental.com/en-us/packaging



Omni™ Xtra Cling Film
 Amcor Flexibles
amcor.com/afna



ONE Big ONEderful Wipe Package
 Inland Packaging
inlandpackaging.com



Oreo Selena Gomez Package
 TOPPAN Packaging Americas
packaging.toppan.com



**Perflex® Grab-n-Go
Handle Shrink Bag**
Amcor Flexibles
amcor.com/afna



**PlantFusion® Turmeric & Ginger
Fermented Superfood Pouch**
Nosco
nosco.com



**Popcornopolis® Christmas
Story Cones**
Polymerall Flexible Packaging
polymerall.com



Popcornopolis® Holiday Gift 12-Pack
Polymerall Flexible Packaging
polymerall.com



**Prestone® Antifreeze + Coolant
Flexible Pouch**
ZACROS America, Inc.
zacrosamerica.com



**Private Label Kumquat Towelette
Sachet for SaniOnes**
Nosco
nosco.com



**ProActive Recyclable®
FibreSculpt for Divilly Brothers**
ProAmpac
proampac.com



**Probiotic Strawberry
Yoggies Pouch**
Emirates Printing Press, L.L.C.
eppdubai.com



**PRO-EVO® Recyclable SOS
Bags for O.M. Scott & Sons™**
ProAmpac
proampac.com



**PureNil™ O
SmartSolve**
smartsolve.com



**Quicksilver Scientific® Liposomal
Magtein® Spouted Sachet**
Nosco
nosco.com



**Savlon Liquid Handwash PCR
Stand-up Spouted Pouch, 1.5 L**
Paharpur 3P
paharpur3p.com



**Scotts Miracle-Gro® Organic™ All
Purpose Plant Food Pouch, 3 lbs.**
TC Transcontinental Packaging
[tctranscontinental.com/en-us/
packaging](http://tctranscontinental.com/en-us/packaging)



Shoham Lychee Bag
PPC Flex
ppcflex.com



SIS Cocoa Powder Pouch
Emirates Printing Press, L.L.C.
eppdubai.com



SkinnyPop Popcorn, 4.4 oz.
Printpack
printpack.com



**Sustainable Mono-material PE
Pillow Pouch for Samosa Packaging**
Polykar
polykar.com



**The J.M. Smucker Co. Milō's Kitchen®
PVDC Replacement Pouch**
Bryce Corporation
brycecorp.com



**Total Life Changes® Delgada
Premium Instant Coffee Pouch**
Nosco
nosco.com



**Total Life Changes® NRG Dietary
Supplement Pouch**
Nosco
nosco.com



Tyson® Mini Dino Nuggets™ Cup
American Packaging Corporation
americanpackaging.com



**Vetnique YuMove® Advance 360
Max Strength Pouch**
Nosco
nosco.com



**Wholesome™ Sweeteners
Organic Cane Sugar**
Accredo Packaging Inc.
accredopackaging.com



**Winding River Farms™ Entour
Recyclable Pouch**
Berry Converter Films
amcor.com/afna

2026 FPA Converter Companies*

For a list of products and services offered by FPA companies, visit the FPA *Flexible Packaging Buyer's Guide*, FlexPack.org.

Accredo Packaging Inc.

accredopackaging.com

Admiral Packaging, Inc.

admiralpkg.com

AeroFlexx

aeroflexx.com

Amcor Flexibles

amcor.com/afna

American Packaging Corporation

americanpackaging.com

AMGRAPH Packaging, Inc.

amgraph.com

AWT Labels and Packaging

awtlabelpack.com

Beacon Converters, Inc.

beaconconverters.com

Belmark inc

belmark.com

Berry Converter Films

amcor.com/afna

Broadway Industries

broadwayind.com

Brook + Whittle

brookandwhittle.com

Bryce Corporation

brycecorp.com

Catty Corporation

cattycorp.com

Celplast Metallized Products Limited

celplast.com

Cheer Pack North America, LLC

cheerpack.com

Cosmo Films Limited

cosmofilms.com

DazPak Flexible Packaging

dazpak.com

Emerald Packaging, Inc.

empack.com

Emirates Printing

Press, L.L.C.

eppdubaicomeppdubai.com

Fastik

fastik.com

Film Source Packaging

filmsourcepackaging.com

**First Quality Print and
Packaging (FQP&P, LLC)**

firstquality.com

Flexcon Company, Inc.

flexcon.com

Fres-co System USA, Inc.

fresco.com

Galas

galas.mx

Garlock Flexibles

garlockflexibles.com

Glenroy, Inc.

glenroy.com

GOPak

gopakflexibles.com

Gualapack US Corp.

gualapackgroup.com

Hart Flex Pack

hartind.com

Hazen Paper Company

hazen.com

**Hotpack Packaging
Industries LLC**

hotpackglobal.com

**INDEVCO Packaging
Solutions - Orangeburg**

[indevconorthamerica.com/
packaging-solutions](http://indevconorthamerica.com/packaging-solutions)

Integrated Plastics Packaging

ipp.ae

Inteplast Group

inteplast.com

Intertape Polymer Group

itape.com

Kendall Packaging Corporation

kendallpkg.com

Kiliper Corporation

kilipercorp.com

Louisiana Plastic Industries

lpi.laplastic.com

MAR-CO Packaging

mar-coharborgroup.com

Mondi

mondigroup.com

Morris Packaging

morriskpkg.com

New Tech Plastics, LLC

newtechplastics.com

Nosco

nosco.com

Novolex

novolex.com

Package Printing Co. Inc.

pkgprinting.com

Paharpur 3P

paharpur3p.com

PAXXUS, Inc.

paxxus.com

Películas Plásticas S.A. de C.V.

pepsa.us

Phenix

phenixlabel.com

Poly Print, Inc.

polyprint.com

Polykar

polykar.com

Polymerall Flexible Packaging

polymerall.com

PPC Flex

ppcflex.com

Pregis

pregis.com

Prime Packaging, LLC

primepkg.com

Printpack

printpack.com

ProAmpac

proampac.com

**Productos Alimenticios Bocadeli
S.A. de C.V.**

bocadeli.com

Profile Films

profilefilms.com

ProMach - CL&D Graphics

cldgraphics.com

Rol-Vac, LP

rolvac.com

Sealed Air Corporation

sealedair.com

Sealstrip Corporation

sealstrip.com

St. Johns Packaging Ltd.

sjpack.com

SteriPax

steripax.com

**Südpack Oak
Creek Corporation**

suedpack.com

SunDance

sundanceusa.com

SunFlex Packagers Inc.

sunflexpackagers.com

Taylor Prime Labels & Packaging

taylor.com

TC Transcontinental Packaging

*tctranscontinental.com/
en-us/packaging*

TekniPlex, Inc.

tekni-plex.com

Tempo Flexible Packaging

tempoflexiblepackaging.com

TOPPAN Packaging Americas

packaging.toppan.com

TOPPAN USA, Inc.

toppan-usa.com

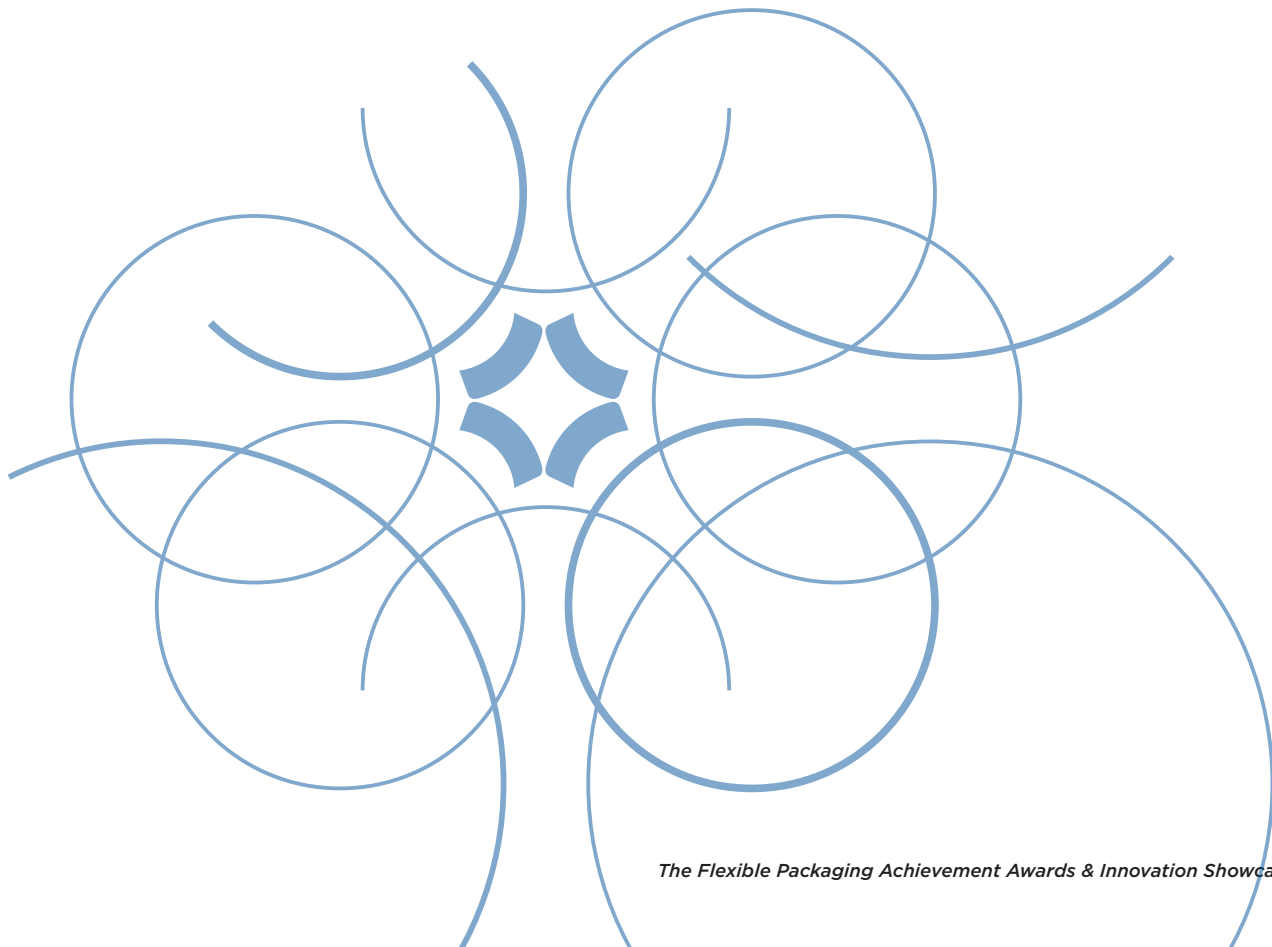
Vonco Products, LLC

vonco.com

Zacros America, Inc.

zacrosamerica.com

**FPA companies as of printing deadline*



2026 FPA Associate Companies*

For a list of products and services offered by FPA companies, visit the FPA *Flexible Packaging Buyer's Guide*, FlexPack.org.

ACTEGA

actega.com

Ampacet Corporation

ampacet.com

B&B Packaging Technologies L.P.

bub-group.com

Bamberger Amco Polymers, Inc.

bapolymers.com

Baystar

baystar.com

Bobst North America Inc.

bobst.com

Bostik, Inc.

bostik.com

BW Converting, Inc.

bwconverting.com

Charter Next Generation

cnginc.com

Circulus Holdings, PBLLC

circulus.com

Cloeren Incorporated

cloeren.com

CMD Corporation

cmd-corp.com

Coim USA, Inc.

coimgroup.com

Comexi North America, Inc.

comexi.com

Domtar

domtar.com

Dow

dow.com

Duraco Flexible Packaging

petfilm.com

Dürr CTS Inc.

cts-durr.com

Energy Sciences, Inc.

ebeam.com

EPS Packaging US, LLC

[epackagingsw.com/
flexible-packaging-solutions](http://epackagingsw.com/flexible-packaging-solutions)

Ester Industries Limited

esterindustries.com

ExxonMobil

[corporate.exxonmobil.com/
what-we-do/materials-for-
modern-living](http://corporate.exxonmobil.com/what-we-do/materials-for-modern-living)

FILMtech Inc.

filmtechinc.com

Flex Films (USA) Inc.

flexfilm.com

Flexopodz

flexopodz.com

Flint Group

flintgrp.com

FUJIFILM North America Corporation, Business Innovation Division

print-us.fujifilm.com

GLS Polyfilms Pvt Ltd

glspolyfilm.com

H.B. Fuller

hbfuller.com

Henkel Corporation

henkel-northamerica.com

HiFlow Solutions

hiflowsolutions.com

Hosokawa Alpine American, Inc.

halpine.com

HP, Inc.

hp.com/go/labelsandpackaging

INX International Ink Co.

inxinternational.com

ISOFlex Packaging

isoflexpackaging.com

JBF Bahrain W.L.L.

jbfbahrain.com

Koenig & Bauer

koenig-bauer.com

Kuraray

kuraray.us.com

MacDermid Graphics Solutions

macdermidgraphics.com

Mamata Enterprises, Inc.

mamata.com

Maxcess International

maxcessintl.com

Menshen Packaging USA, Inc.

menshen.com

Mica Corporation

mica-corp.com

Michelman

michelman.com

Mid South Extrusion

msefilms.com

Miraclon

miraclon.com

Morchem, Inc.

morchem.com

Nobelus

nobelus.com

Nordmeccanica, NA

nordmeccanica.com

Nordson Corporation – PPS

nordsonpolymerprocessing.com

NOVA Chemicals, Inc.

novachem.com

Oben US, LLC

obengroup.com

Osterman & Co.

osterman-co.com

Pearl Technologies Inc.

pearltechinc.com

Plastilene Inc.

grupoplastilene.com

Polymount US LLC

polymount-int.nl

Polyplex USA, LLC

polyplex.com

Preco, LLC

precollc.com

**Presto Products Company
FRESH-LOCK® closures**

fresh-lock.com

Profol Americas, Inc.

profol.com

Proscio Inc.

proscio-inc.com

Reifenhauser Inc.

reifenhauser.com

**Revolution Sustainable
Solutions, LLC**

revolutioncompany.com

RKW North America, Inc.

rkw-group.com

Screen GP Americas, LLC

screenamericas.com

SEI Laser

seilaser.com

**Ship & Shore
Environmental, Inc.**

shipandshore.com

Siegwerk

siegwerk.com

SmartSolve

smartsolve.com

SOMA

soma-eng.com

Sun Centre USA Inc.

suncentre.us

Sun Chemical Corporation

sunchemical.com

Terphane LLC

terphane.com

Totani America

totaniamerica.com

**Toyo Ink America, LLC,
an artience Group Company**

toyoink.com

Transcendia

transcendia.com

UBE America Inc.

ube.com

UTECO North America, Inc.

utecona.com

Westlake Corporation

westlake.com

Wikoff Color Corporation

wikoff.com

**Windmoeller & Hoelscher
Corporation**

wh.group/na/en

XSYS Global

xsyglobal.com

2026 FPA Supporting Companies*

For a list of products and services offered by FPA companies, visit the [FPA Flexible Packaging Buyer's Guide](https://www.flexpack.org), [FlexPack.org](https://www.flexpack.org).

ACS Group

acscorporate.com

Aurum Intelligence

aurumintelligence.net

Avery Dennison Corporation

averydennison.com

Blaige Industry Analytics LLC

blaigeindustryanalytics.com

Chase & Associates

chaseandassoc.com

Forefront Packaging Solutions

goforefront.com

Frain Industries

fraingroup.com

Industry Intelligence Inc.

industryintel.com

JM Search

jmsearch.com

Keypoint Intelligence

keypointintelligence.com

**Soarus, L.L.C &
MSI Technology, L.L.C.**

soarus.com

Strategex

strategex.com

*FPA companies as of printing deadline

INTRODUCING THE POUCH³TM

In packaging, REDUCE is the first and most powerful step toward sustainability; POUCH³ helps brands meet sustainability goals without compromising performance by improving secondary packaging and by removing unnecessary waste.



PATENTED

**A breakthrough in flexible packaging;
built for efficiency and sustainability.**



Scan QR code for more information about POUCH³



1 : 1 COMPARISON

	SIDE GUSSET	STAND-UP	FLAT BOTTOM	POUCH ³ CUBOID
STANDS UPRIGHT	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
SIDES IT CAN STAND ON	2	1	2	6
CLOSURE CAN BE ADDED EASILY	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
HOLDS BULKIER PRODUCTS	<input checked="" type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
ENHANCES CUSTOMER INTERACTION	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
IMPROVES SHELF SPACE	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
USES MATERIALS EFFICIENTLY	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
BEST VOLUME/MATERIAL RATIO	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
BEST MANUFACTURING COST	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
LOWEST SECONDARY PACKAGING	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>

TYPES OF CLOSURES



Tape



Zipper



Velcro



Hook to Hook

MAGNECLOSE

Magnet



Easylock



Sun Centre USA Inc

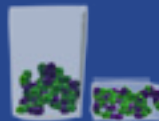
XL AND XL-DR POUCH MACHINE

The XL-DR model takes pouch making to a whole new level; this machine has the ability to create side gussets with exact registration of front, back, and side gusset panels while running just one web. The XL-DR can still run all PE/PE webs up to 1450mm for some of the largest pouch products on the market such as pet food, softener salt, fertilizer, and other bulk materials.

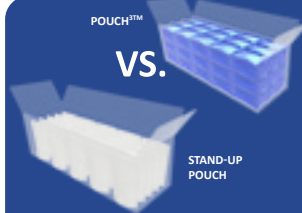


THIS HIGHLY VERSATILE MACHINE CAN PRODUCE:

- All PE/PE Side Gusset and Standup Pouches
- Twin Lane Standup Pouches from One Film
- Inserted Side Gussets
- Bag-in-Bag Formats
- Coffee Pouches with Center, Fin, Lap, and Side Seals
- The New POUCH³ Packaging Format



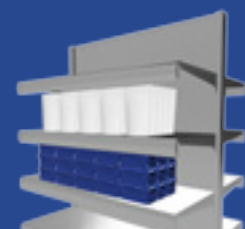
Pouches are often oversized due to weight-based filling. POUCH³ uses up to 30% less material, offers better volume efficiency, and provides a fuller, more appealing presentation.



VS.

STAND-UP POUCH

Utilize shelf space to carry more product by reducing excess headspace and maximizing volume to material ratios.



CONTACT US:

www.suncentre.us
+1 (224) 699-9058

jim@suncentre.us
pouch3@suncentre.us

930 Pyott Rd #100
Crystal Lake, IL 60014